

Fig. 3

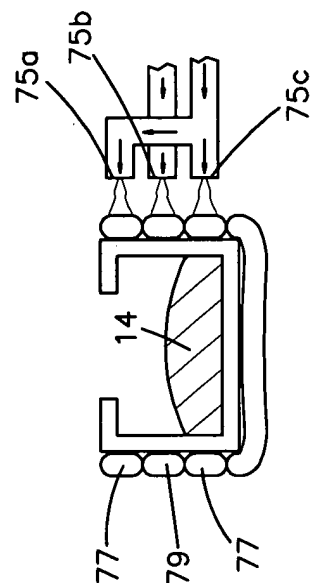


Fig. 2B

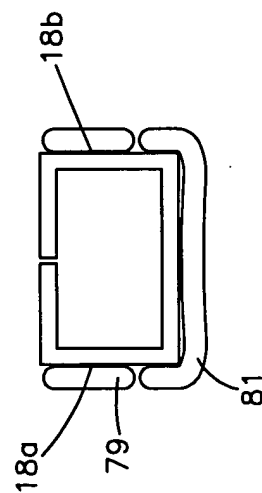


Fig. 2A

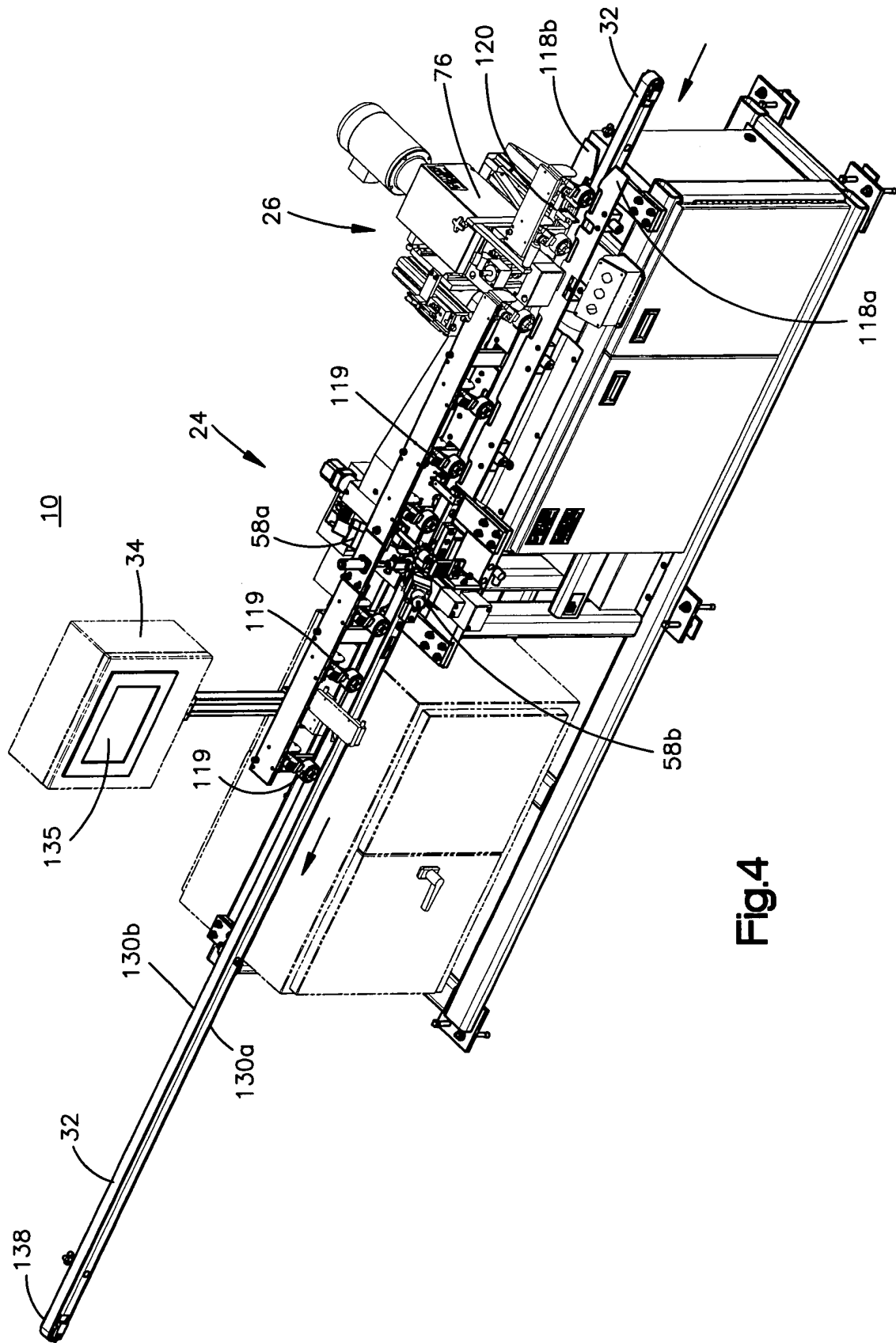


Fig.4

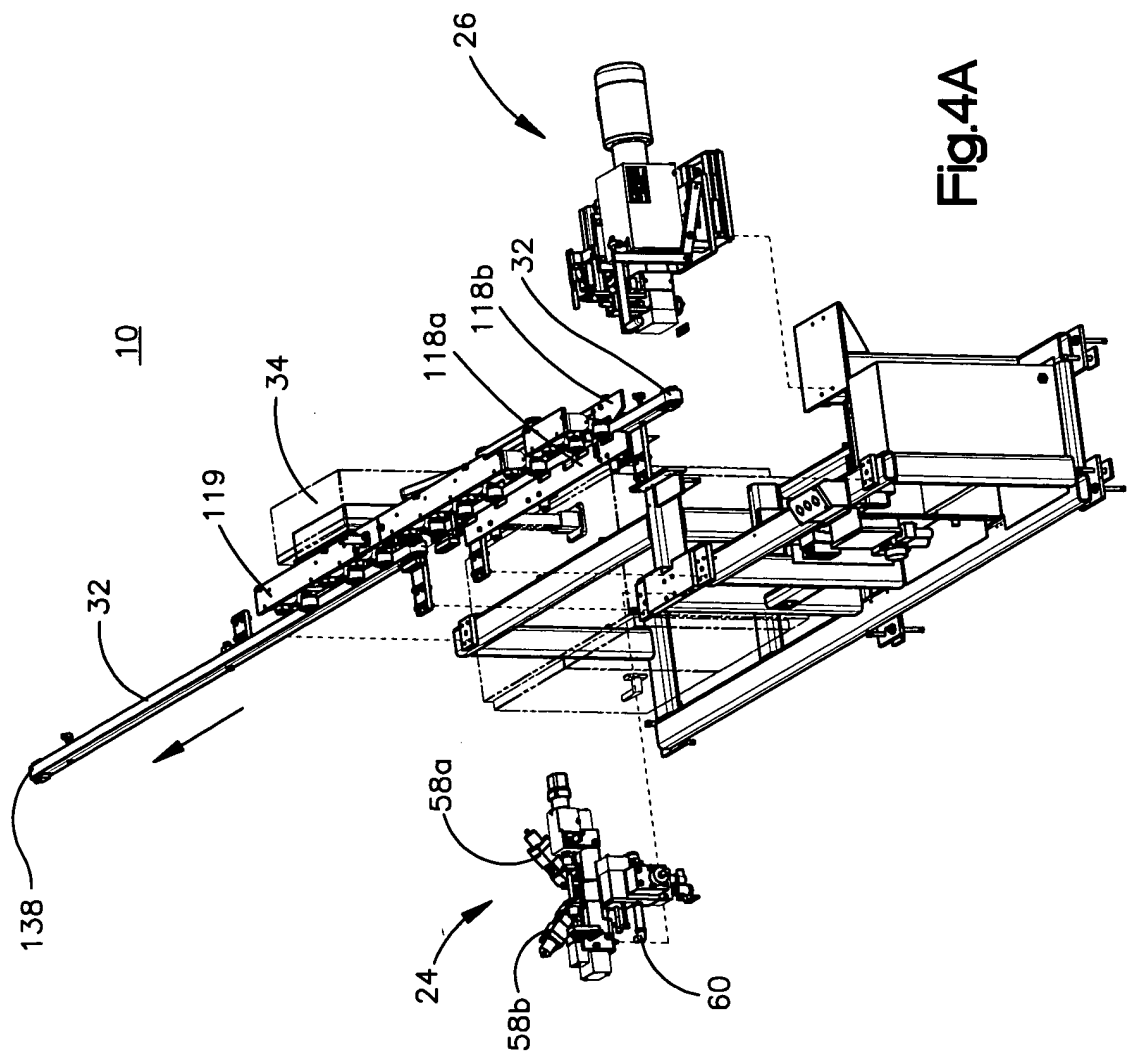


Fig.4A

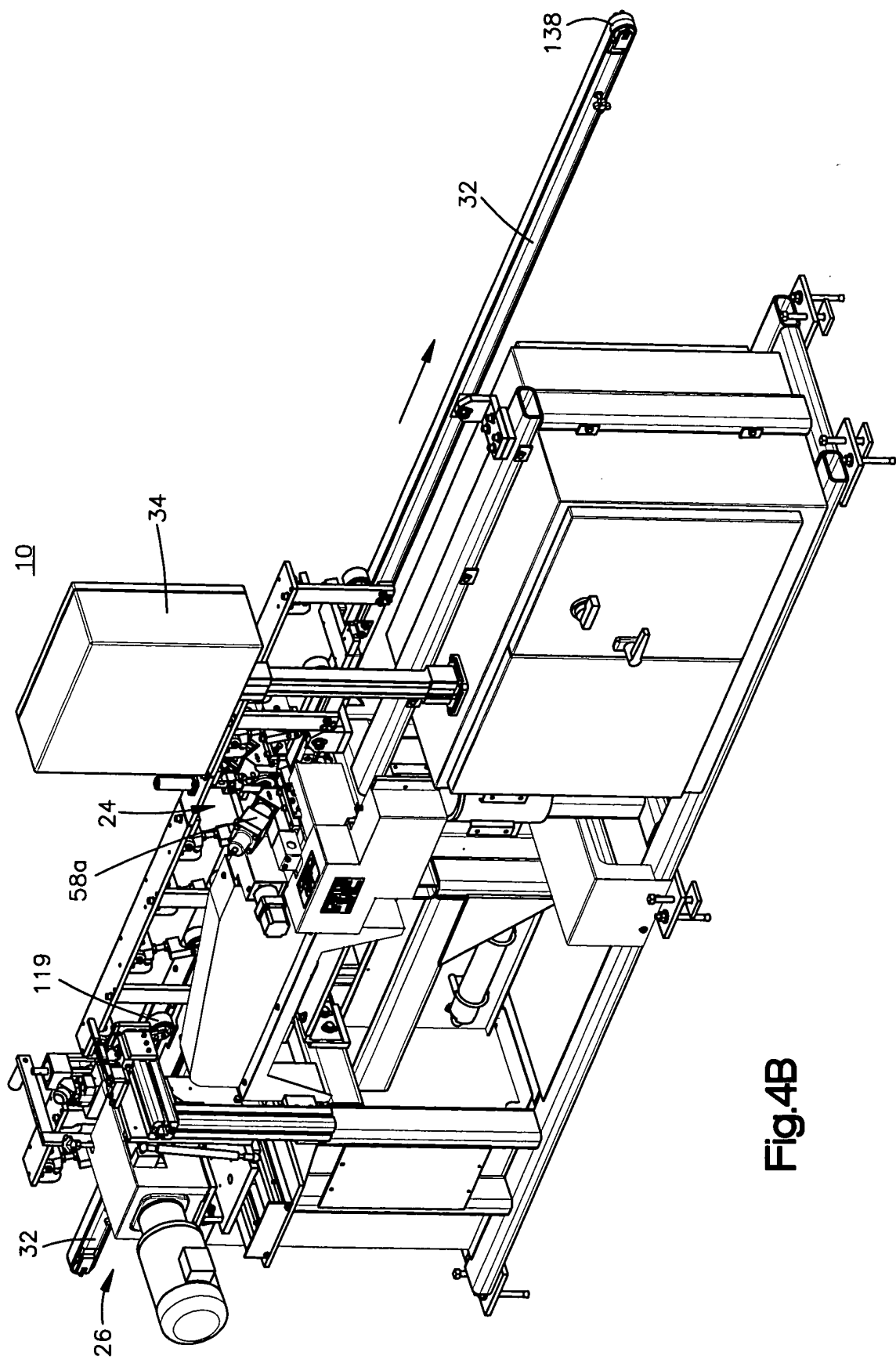


Fig.4B

26

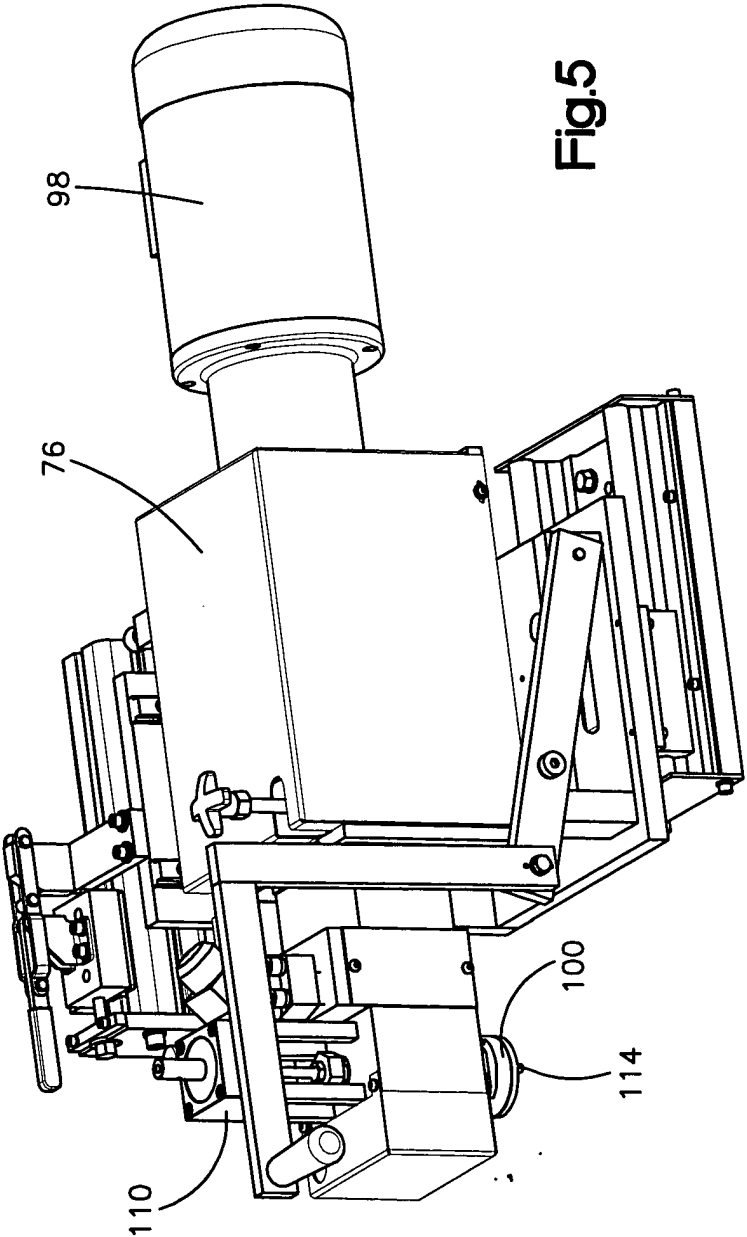


Fig.5

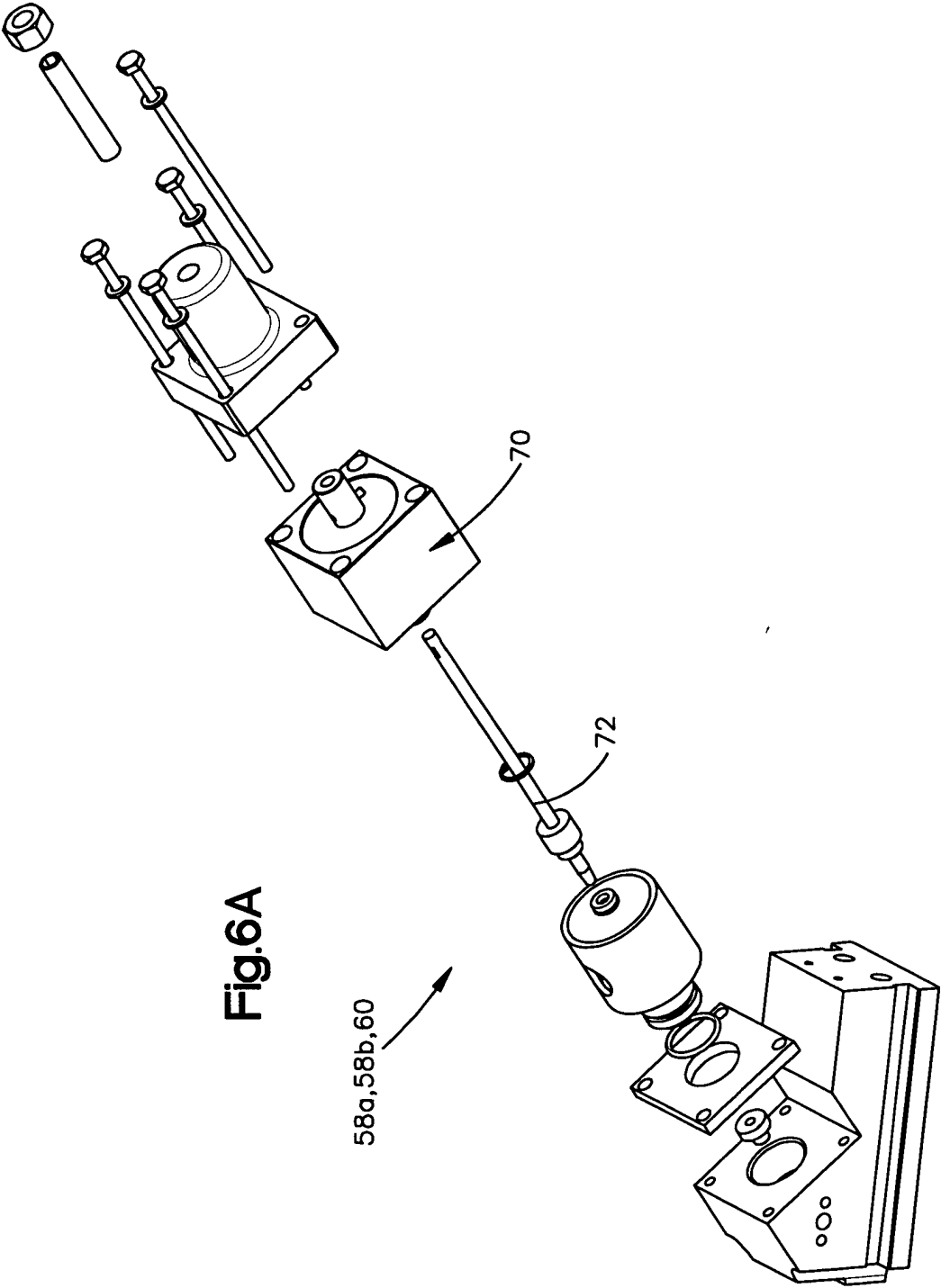
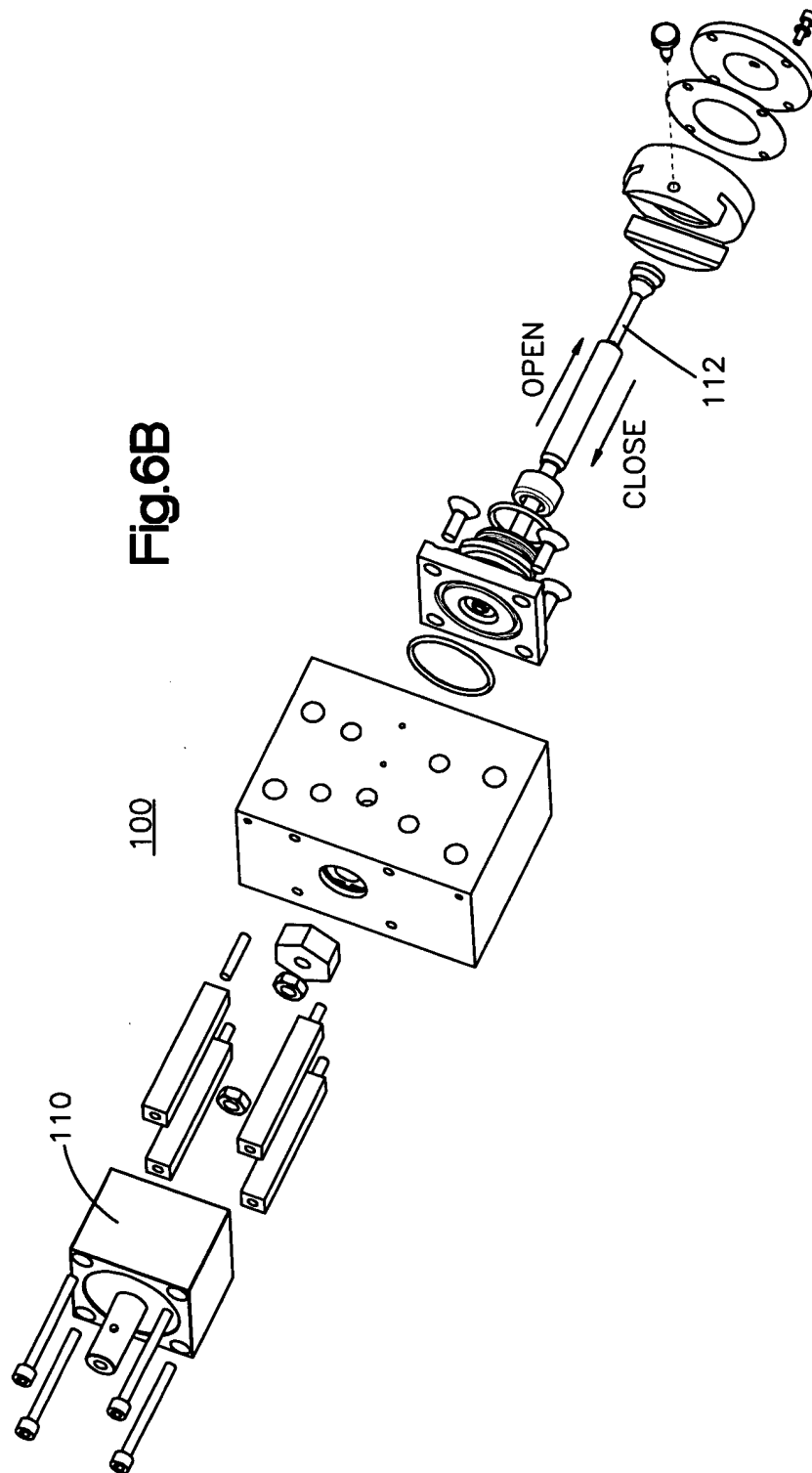


Fig.6A



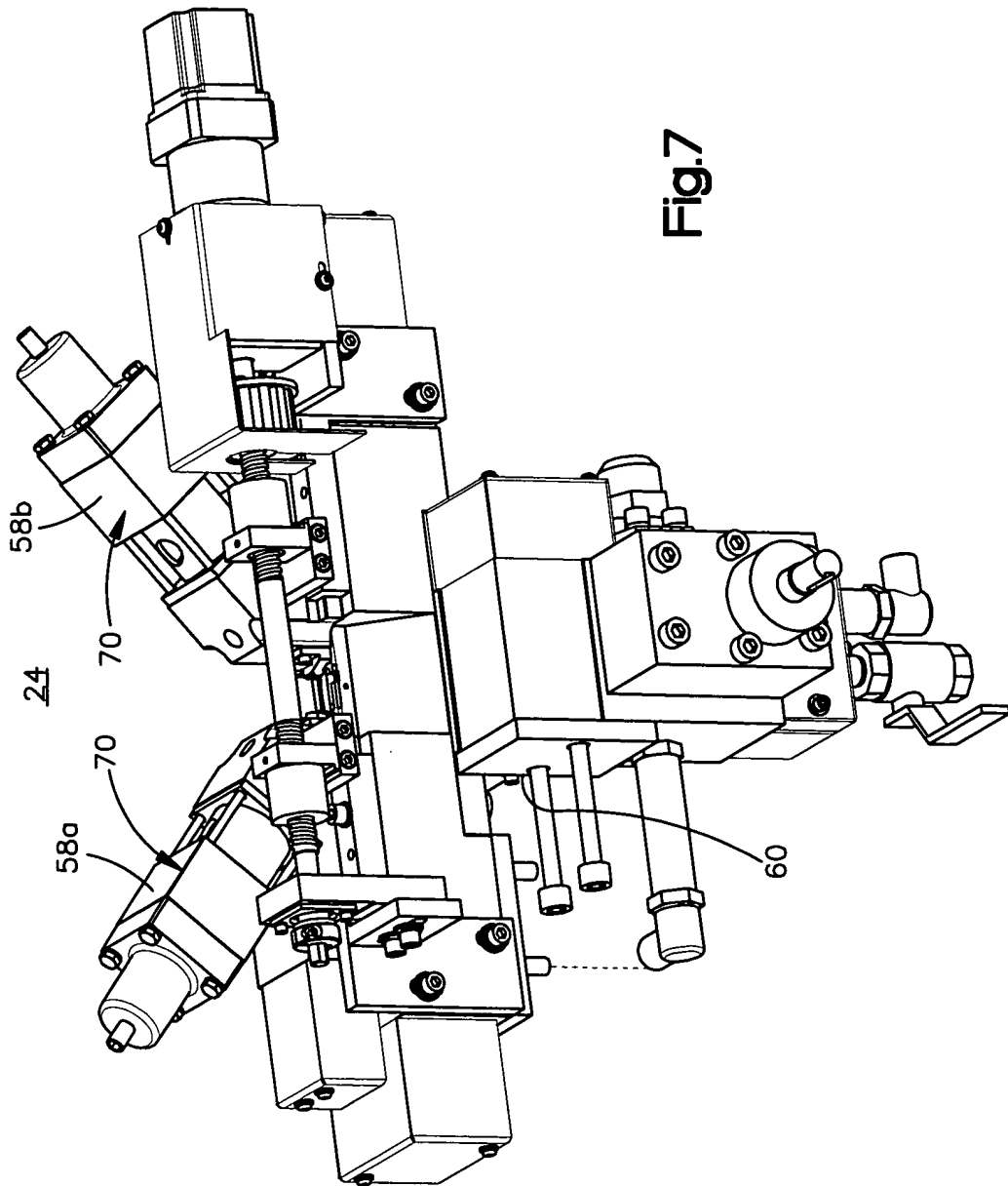
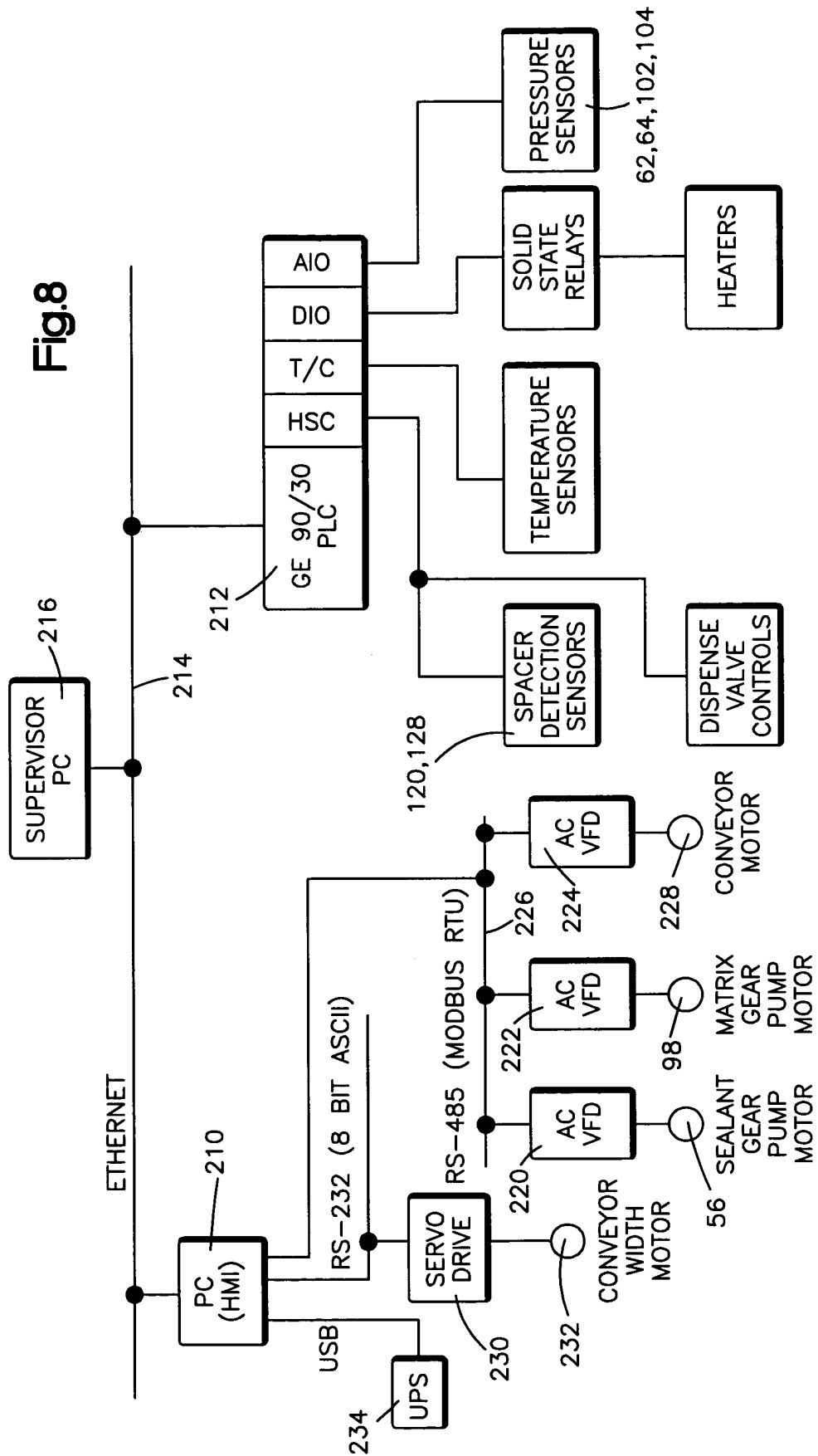
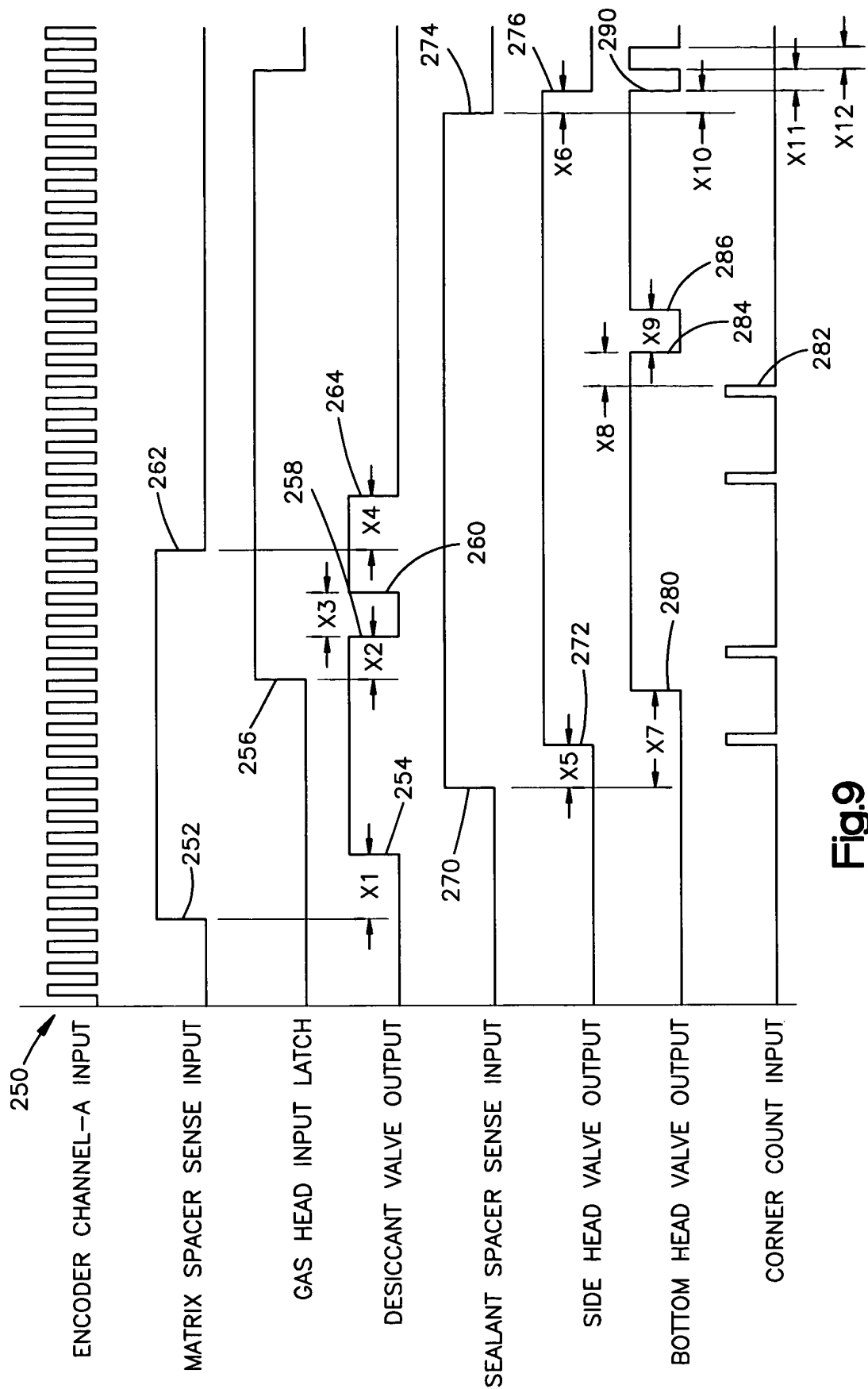


Fig.7





General Machine Setup	
<div>Help</div> <div>Material Pump Alarm Settings</div> <div>Barrel Empty Feedhold — DISABLED</div> <div>Sealant Barrel Empty Alarm — DISABLED</div> <div>Matrix Barrel Empty Alarm — ENABLED</div> <div>Spacer Jam Alarm — ENABLED</div> <div>Parameter Access Settings</div> <div>Matrix Gas Skip Access — ADMINISTRATOR</div> <div>Bottom Gas Skip Access — ADMINISTRATOR</div> <div>Machine Mode Access — ADMINISTRATOR</div> <div>Timing Parameter Access — ADMINISTRATOR</div> <div>Conveyor Speed</div> <div> <div>▲</div> <div>94.0 ft./min.</div> <div>▼</div> </div> <div> <div>Maintenance Menu</div> <div>Operator Menu</div> </div>	
<div>Sealant Side + Bottom Material</div> <div>THIOKOL-850 ▼</div>	<div>Matrix Material</div> <div>HL-5157-125 ▼</div>
<div>Matrix Measurements</div>	<div>Network Directory</div> <div> <div>C:\</div> <div>Jobs</div> <div>WinExtrude</div> <div>VB Source</div> <div>WINEXT~1</div> <div>C:\MICRONJ ▼</div> </div>
<div>QCC Sensor Setup</div> <div>Qcc Fault Alarm PASSIVE RESET</div> <div> <div>Tolerance Range</div> <div>Minimum 0.050 in.</div> <div>Maximum 0.075 in.</div> </div>	

Fig.10

Help

Material Pump Setup

Currently Selected Spacer Size: 25/32

Sealant Side + Bottom Pump

Spacer Size	Pump On Dly Start (Sec)	Pump Off Dly Stop (Sec)	Pump On Dly Skip (Sec)	Pump Off Dly Skip (Sec)	Pressure Setpoint (psi)	Pump Accel (Sec)	Pump Decel (Sec)	Side Thick (Sec)	Bottom Thick (Sec)
26/32	-0.08	0.02	-0.02	0.02	1000.00	0.05	0.05	0.030	0.030
13/16	-0.06	0.00	0.00	0.00	600.00	0.05	0.05	0.050	0.050

Purge Pressure 1500.00 psi
Make All Sealant Sizes Equal

Sealant Pump DISABLED

Matrix Pump

Spacer Size	Pump On Delay (Sec)	Pump Off Delay (Sec)	Pressure Setpoint (psi)	Pump Accel (Sec)	Pump Decel (Sec)	Matrix Weight (g/ft)
26/32	-0.03	0.00	600.00	0.05	0.05	10.00
13/16	-0.03	0.00	600.00	0.05	0.05	6.00

Matrix Thickness/Weight Calculator

Purge Pressure 1500.00 psi

Spacer Size (in.) 26/32
 Weight (g/ft)
 Thickness (in.)

=

Make All Matrix Sizes Equal
Matrix Pump - DISABLED

Maintenance Menu

Save Pump Settings

Load GED Defaults

Load User Settings

Save User Settings

Fig.11